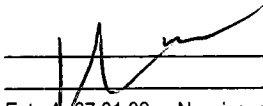
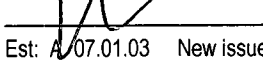


ASAP

Dart Aerospace Ltd.

Date: Thursday, 04/01/2007 11:06:41 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SEAT TRACK
Job Number	: 30127		
Estimate Number	: 12621	Part Number	: D30331
P.O. Number	: N/A	Drawing Number	: D3033 REV. A1
This Issue	: 04/01/2007 S.O. No. : N/A	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: A1
First Issue	: N/A	Material	: N/A
Previous Run	: N/A	Due Date	: 10/01/2007
Written By	: 	Qty:	2 Um: Each
Checked & Approved By	: 		
Comment	: Est: A07.01.03 New issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D3033144	Seat Track
-----	----------	------------



Comment: Qty.: 1.5855 f(s)/Unit Total: 3.1710 f(s)
 Seat Track

SN 07/01/10

(2)

2.0	BAND SAW	BAND SAW
-----	----------	----------



Comment: BAND SAW
 1-Cut D3033-144 extrusion to lenght per D3033-1 detail of dwg D3033
 Batch: B 227532

2-Deburr

MF

02-01-10

(2)

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

07/04/10

(2)

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1
 Chemical Conversion Coat as per QSI 005 4.1

M.B/M

07/01/11

(2x)

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	-----------------------------------------



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M 07.01.11

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 27/01/12

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Thursday, 04/01/2007 11:06:41 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT TRACK

Job Number: 30127

Part Number: D30331

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST116*

Re 7/6/12

(2)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

7/10/12

Job Completion



u 07/06/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

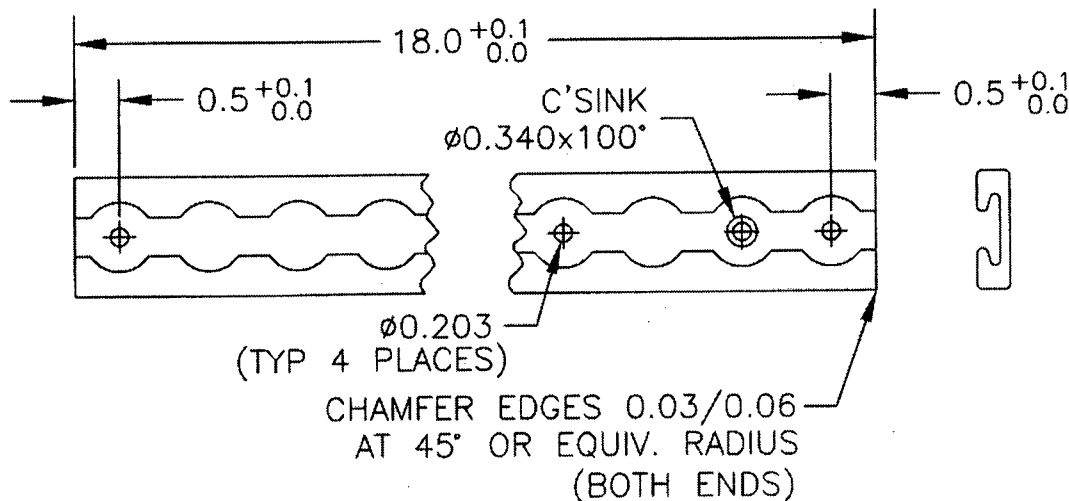
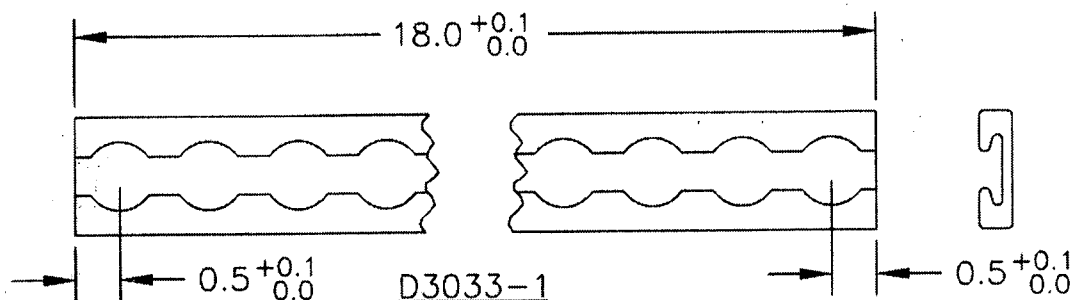
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO. D3033	REV. A SHEET 1 OF 1
DATE	01.05.18			TITLE SEAT TRACK	SCALE 1:2
A	01.05.18			NEW ISSUE	
AI	03.08.25			NOTE 1 MODIFIED	

SPECIFICATION CONTROL DRAWING



D3033-3
(CAN MAKE FROM D3033-1)

D3033-1 & D3033-3

- 1) MAKE FROM: ANCRA, P/N 40456-11-144
OR BROWNLIN, P/N 20276-144-0-0 } D3033-144 AI
- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30

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